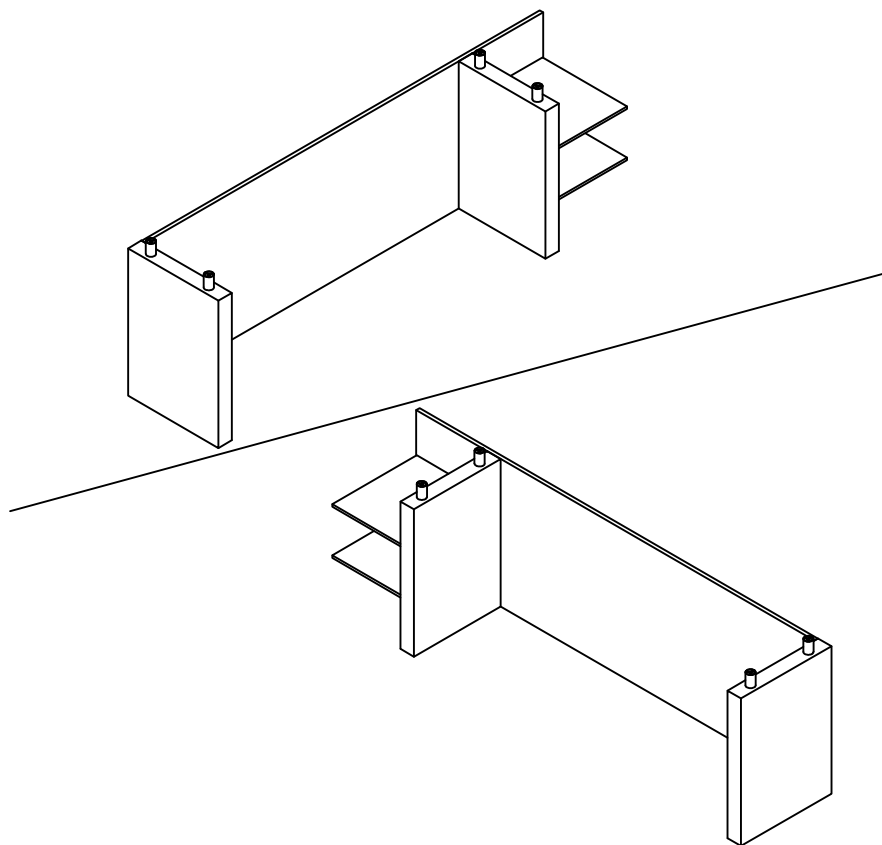


MAYLINE

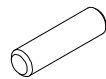







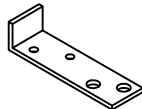
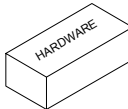

Sterling SeriesTM
SUPPORT FRAME 72"/66"
Model No. STESSF72/66



ASSEMBLY INSTRUCTIONS

CALL 1-800-822-8037 FOR ASSISTANCE

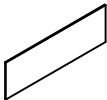
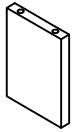
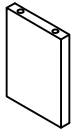
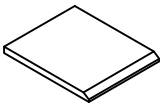
PARTS LIST





Name	Part	Qty.	Spare Qty	Name	Part	Qty.	Spare Qty
A	 REALS004 Wood Dowel	1	1	G	 REALS043 SCREW M6x15mm	4	1
B	 REALS001 Cam	6	1	H	 REALS626 M6x50mm	4	1
C	 REALS002 Cam Post	6	1	I	 REALS607 Base Stand-off	4	
D	 REALS617** Cam Sticker	7	1	J	 REALS634 Shelf Support	4	
E	 REALS633 L Mounting Plate	2			 STESSFHB		
F	 REALS005 Ø4x35mm Black	17	1				

Items with HB are in hardware box.

**Denotes Color Code

PARTS LIST

Name	Part	Qty.
K	 STESSF~~K** Back Panel	1
L	 STESSFL** Outside Panel	1
M	 STESSFM** Inside Panel	1
N	 STESSFN** Shelf Panel	2

Name	Part	Qty.
P	 REALS628 EVA Tape 385mm	1
Q	 REALS627 EVA Tape 400mm	1
R	 REALS630 EVA Tape 1764mm FOR STESSF72	1
R1	 REALS631 EVA Tape 1616mm FOR STESSF66	1

**Denotes Color Code
~~ Denotes Size-72/66

2

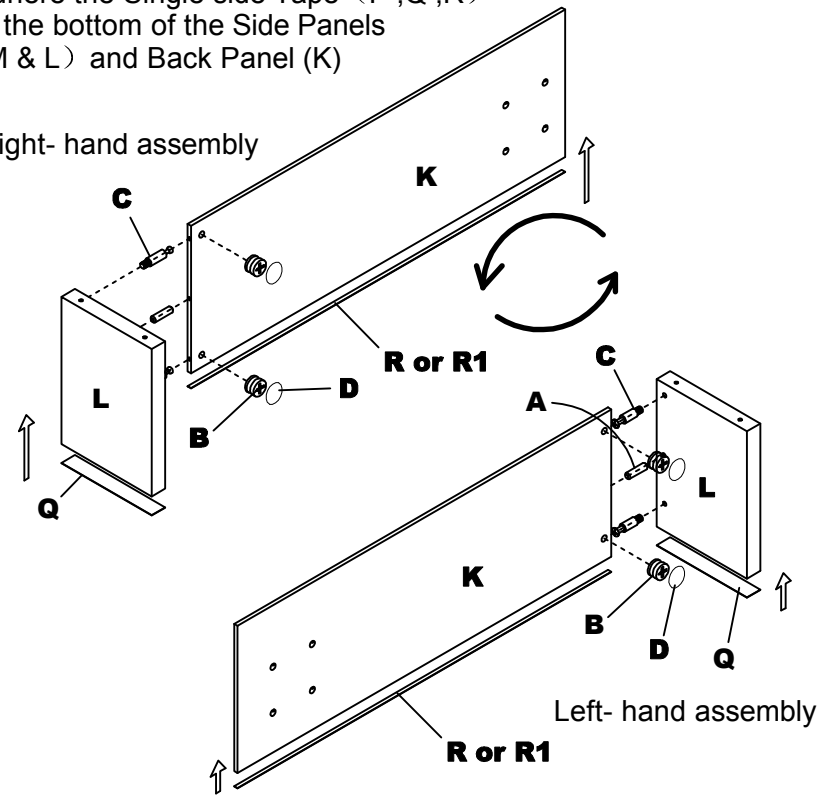
IMPORTANT!

Review ALL instructions before beginning assembly. These instructions are provided to avoid problems that may occur from improper assembly or installation. Mayline and/or its distributor are not responsible for failure resulting from improper assembly or installation of this product. Moreover, all warranties are void for failure to follow these assembly instructions.

①

Install Back Panel (K) to the outside Panel (L) for **STESSF 72 / 66**. Adhere the Single side Tape (P,Q,R) to the bottom of the Side Panels (M & L) and Back Panel (K)

Right- hand assembly

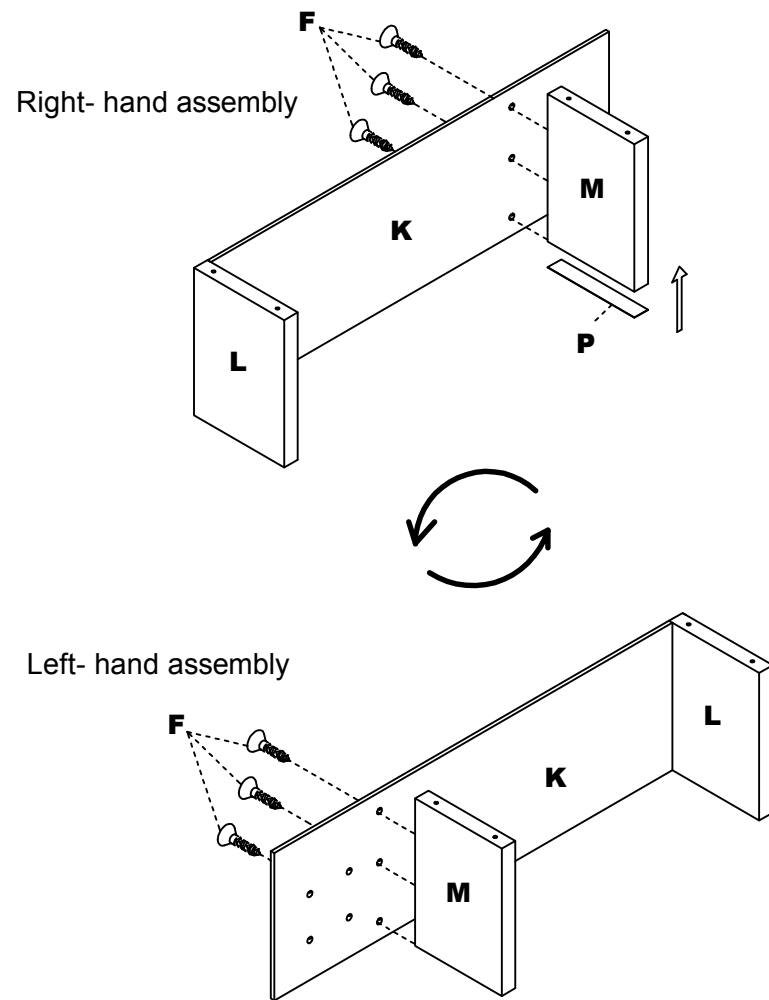


Left- hand assembly

3

②

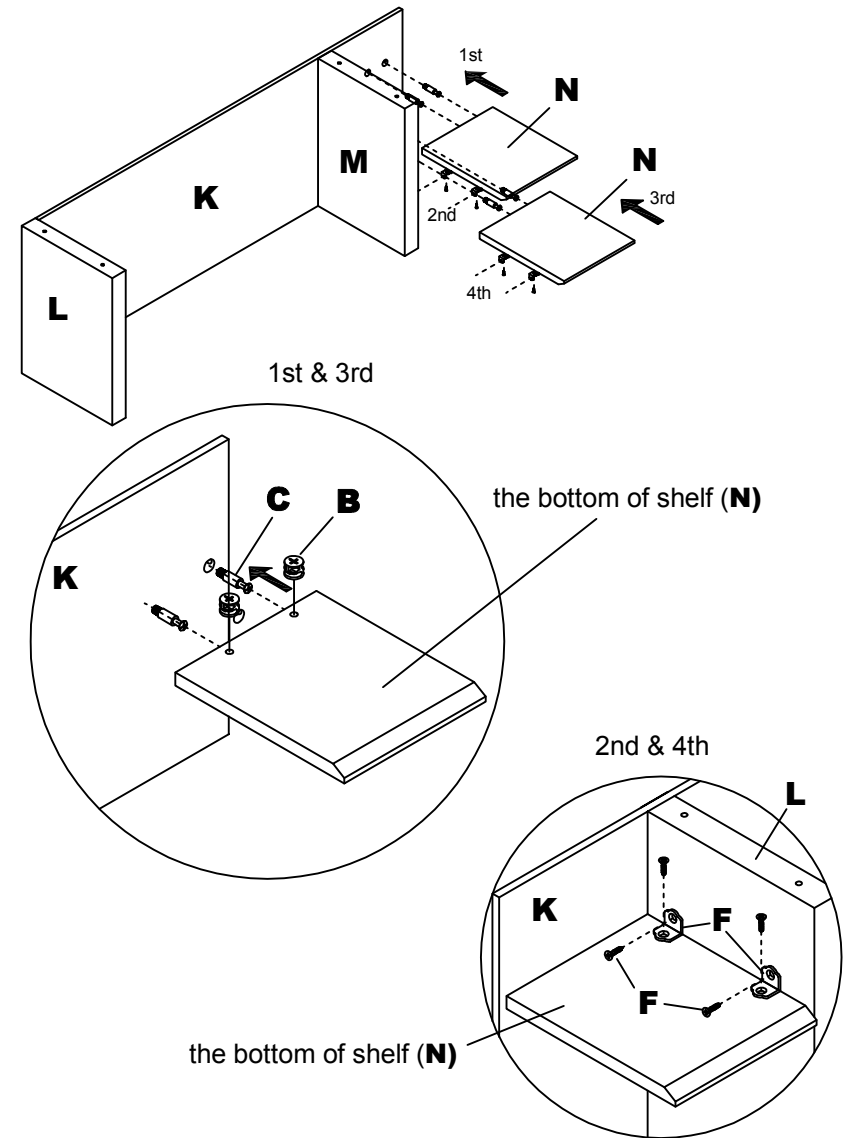
Install Inside Panel (K) to the Back Panel by screw (F) going through back panel.



4

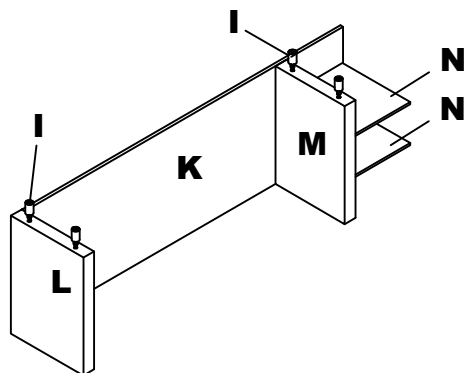
③

Install shelves Panel (N) to the Back Panel (K) and Inside Panel (M).

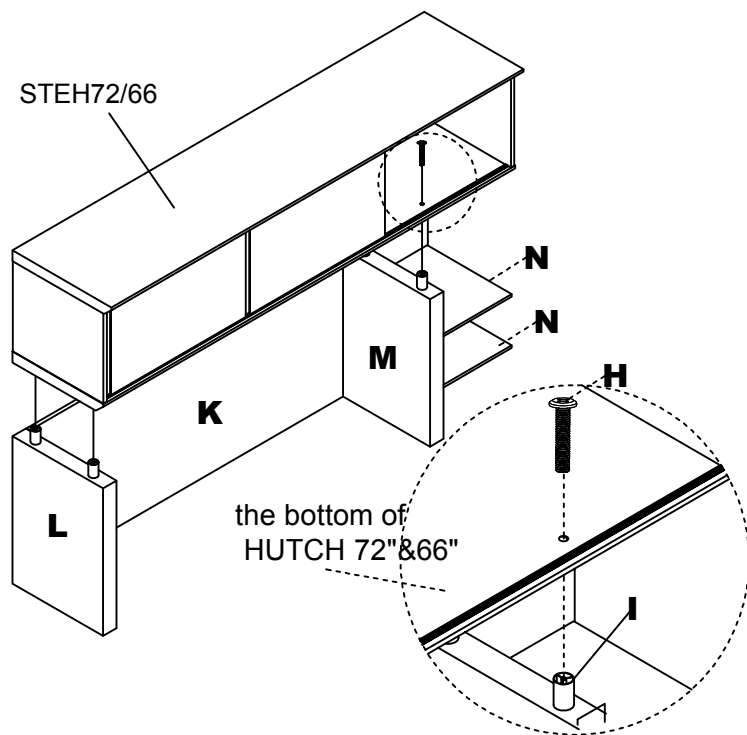


5

- ④ Install Base Stand-off (I) to Outside Panel (L) and Inside Panel (M) .

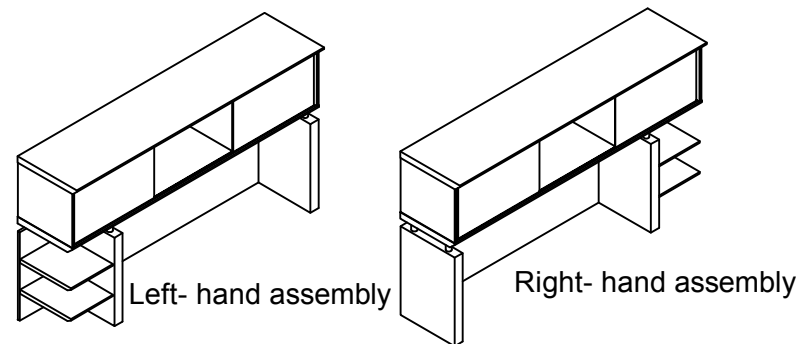


Assemble HUTCH STEH72" & 66" to SUPPORT FRAME 72" & 66" by screw (H) going through the bottom of HUTCH 72" & 66".

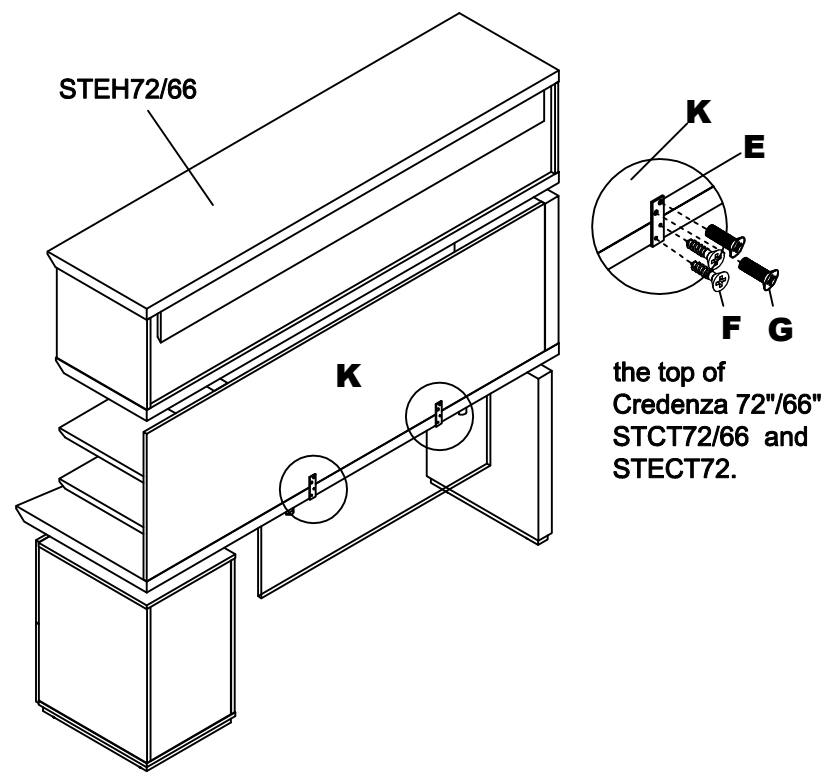


6

- ⑤



Place hutch 72"/66" and support frame 72"/66" onto Credenza 72" STCT72/66 and STECT72. using L Mounting Plate (E) ,Screw(G) and screw (F).



7