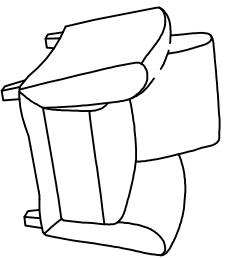
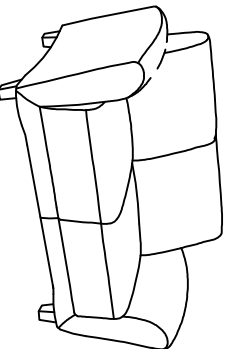


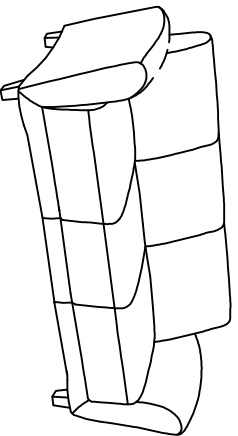
ASSEMBLY INSTRUCTIONS
SANTA CRUZ SERIES LOUNGE FURNITURE
MODEL NO. VCC1, VCC2 & VCC3



VCC1



VCC2



VCC3

IMPORTANT!

Review ALL instructions before beginning assembly. These instructions are provided to avoid problems that may occur from improper assembly or installation. Mayline and/or its distributor are not responsible for failure resulting from improper assembly or installation of this product. Moreover, all warranties are void for failure to follow these assembly instructions.






Mayline Company, LLC
 619 N. Commerce, P.O. Box 728
 Shakopee, MN 55082-0728
 Toll Free: 1-800-822-8037
 FAX: 920-457-7388
 On Line: www.mayline.com

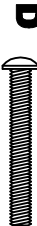



Part No. VCC123, Revision 06 07/18/2012

PARTS LIST VCC1, VCC2 & VCC3

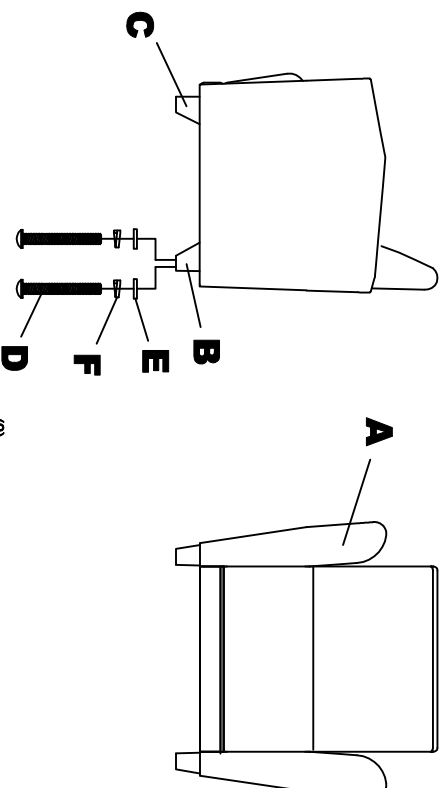
When ordering components, specific color and/or size information may be required.
 Contact a Mayline Customer Service Representative. 1-800-822-8037

* Individual Items, Order by part number.
 ** Denotes Color Code

Reference Letter	Quantity
A 	1
B * Reference Letter 	2
C * Reference Letter 	2
Part Number VCC1** Legs, Front	
Part Number VCC2** Legs, Back	
Part Number VCC3** Legs, Front	

Part Number	Quantity	Spare
CM250* Hardware Pack		
D Reference Letter 	8	1
Screw M8 x 60mm		
E Reference Letter 	8	1
Washer 16mm x 8.5mm		
F Reference Letter 	8	1
Lock Washer 13mm x 8.5mm		
G Reference Letter 	1	
Allen Wrench		

1. Tip Chair (A) and assemble Legs (B&C) using Screws (D), Lockwashers (F) & Washers (E) 2 places per Leg. See angle of Legs below for orientation.



(2)