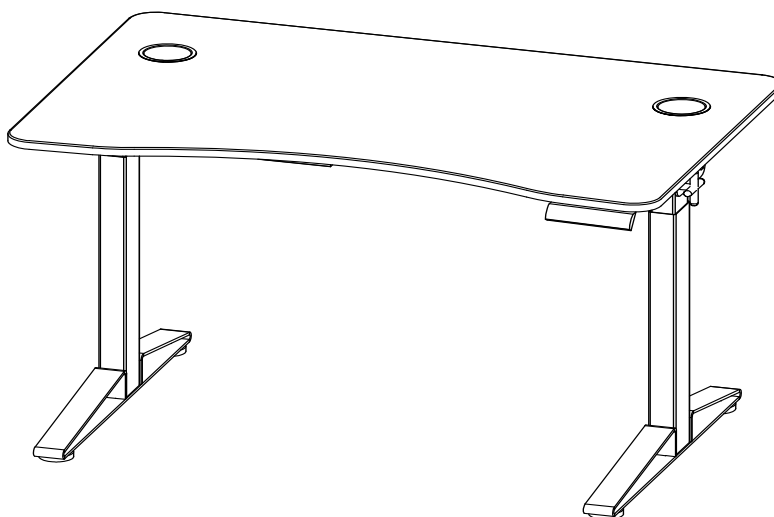


1981,1982

Defy™ Adjustable Height Desk

Defy™ Bureau Réglable En Hauteur
Defy™ Escritorio ajustable En Altura



Keep these instructions with product.
Conservez ces instructions avec le produit
Conserve estas instrucciones con el producto

PRODUCT WARRANTY is available online at: **www.safcoproducts.com**

• LA GARANTIE DU PRODUIT est
disponible sur l'Internet : **www.safcoproducts.com**

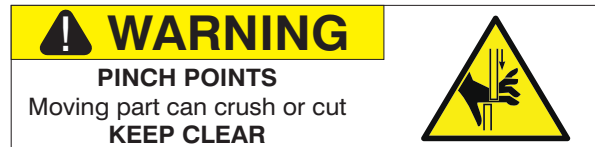
• LA GARANTÍA DEL PRODUCTO está
disponible en la Internet: **www.safcoproducts.com**

For questions or concerns, please call **1-888-971-6225**
available Monday-Friday 7:30 AM to 5:00 PM (Central Time) (English-speaking operators)

Si vous avez des questions pour poser ou les préoccupations
pour exprimer, connecter au **1-888-971-6225**
de 7H30 à 17H00 (Heure centrale) (Opérateurs de langue anglaise)

Si usted tiene preguntas o preocupaciones,
por favor llame **1-888-971-6225**
de 7:30 AM a 5:00 PM (Hora Central) (Operadores que hablan inglés)

CAUTION:



- Make sure no obstacles are in the desk path and the desktop is not touching any walls.
- Make sure all cords are appropriate length to accommodate the change in height.
- Keep children away from electric height adjustable desks, control units and handsets. There is a risk of electric shock.
- Keep all electrical components away from liquids.
- Do not sit or stand on the desk frame. Do not crawl under the desk frame.
- Do not place any objects taller than 20" underneath the desk.
- Do not open any of the components - the Frame, Control Box, or Switch. There is a danger of electric shock.

INFORMATION:

- This product is designed with a duty cycle of 10% (2 min on, 18 min off).
- In the event of a power outage or if the power cord is unplugged, a manual reset may be necessary.

USE/LIABILITY:

- The height adjustable desk has electric motors and is designed for use in dry work areas only. The desk height is adjustable so that it can be positioned at the most ergonomically suitable height. Any other use is at user's risk. Under no circumstances does the manufacturer accept warranty claims or liability claims for damages caused from improper use of handling of the desk frame. **Read all instructions before using desk. Keep instructions for reference.**
- **Weight Capacity: Maximum loading of the table assembly is (200 lb).**
- **Voltage (V)=120VAC, 60Hz / 4.25A maximum.**
- **For office use only.**
- **Assemble units as described here only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.**

IMPORTANT:

Please read this manual carefully. If this is sold, please provide this manual to the buyer.

TOOLS REQUIRED: Phillips Screwdriver
OUTILS REQUIS : Tournevis À Pointe Cruciforme
HERRAMIENTAS REQUERIDAS: Destornillador Phillips

PARTS LIST / LISTE DES PIÈCES / LISTA DE PIEZAS			
CODE / CODIGO	DESCRIPTION / DESCRIPTION / DESCRIPCIÓN	QTY. / QUANTITÉ / CANTIDAD	PART NO. / N° DE PIÈCE / NO. DE PIEZA
(A)	Foot / Pied / Pie	2	610000129
(B)	Top Bracket Left / Jambe / Pierna	1	610000261
(C)	Top Bracket Right / Arrière / Espalda	1	610000262
(D)	Frame / Cadre / Marco	1	610000377
(E)	Wire Management Cap / Cadre Arrière / Marco Trasero	2	635000044
(F)	Control Box / Pied / Pie	1	635000057
(G)	Cup Holder / Capuchon De Tube / Tapón De Tubo	2	635000058
(H)	Table Top / Dessus De Table / Tapa De Tabla		
	For Quick Ship	1	640000114\$
	For Design Your Own	1	640000119\$\$

§Note: When corresponding about parts, be sure to state color: White (WH).

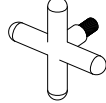
§Noter: Quand correspondre au sujet de parties, soyez sûr d'affirmer la couleur: Blanc (WH).

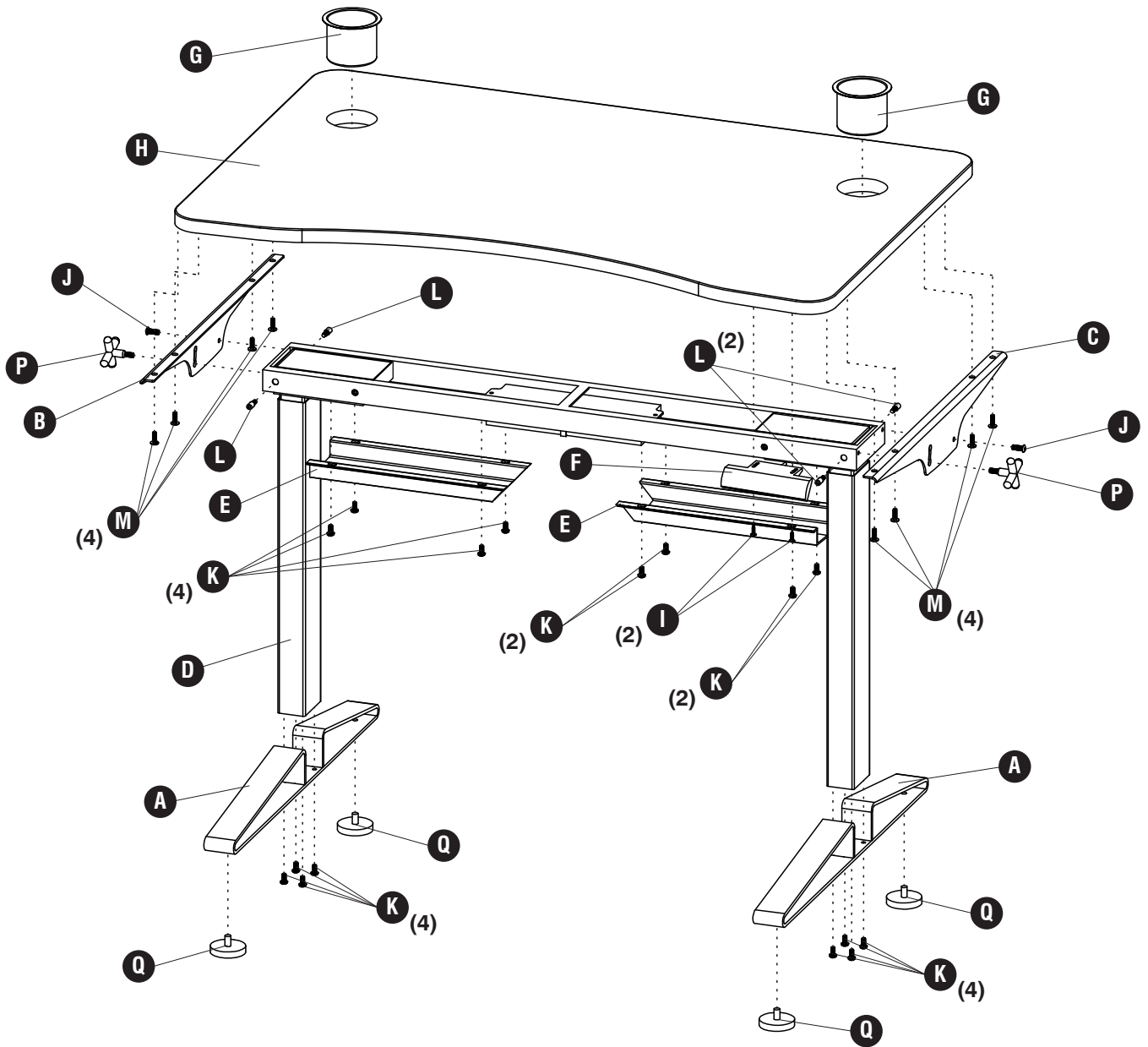
§Note: Al corresponder sobre las piezas, esté seguro declarar el color: Blance (WH).

§§Note: When corresponding about parts, be sure to state color: Custom, Design, and Special.

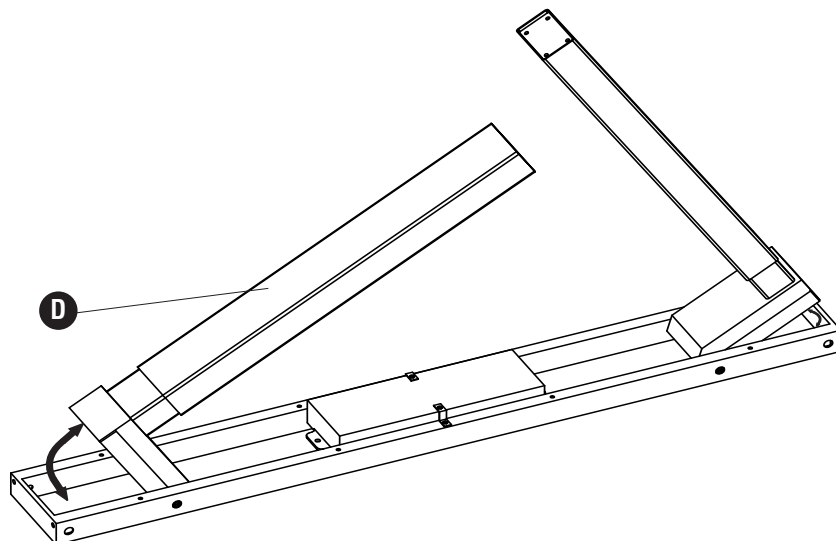
§§Noter: Quand correspondre au sujet de parties, soyez sûr d'affirmer la couleur: Coutume, Motif, et Spécial.

§§Note: Al corresponder sobre las piezas, esté seguro declarar el color: Personalizado, Diseño, y Especial.

Hardware Pack / Paquet Matériel / Paquete Material: 900000178			
I  Screw #8x3/4" Vis #8x3/4" Tornillo #8x3/4" Qty. / Qté. / Cant. 2 905000354	J  Screw M8x20mm Vis M8x20mm Tornillo M8x20mm Qty. / Qté. / Cant. 2 905000352	K  Screw M6x14mm Vis M6x14mm Tornillo M6x14mm Qty. / Qté. / Cant. 16 905000298	L  Screw M6x16mm Vis M6x16mm Tornillo M6x16mm Qty. / Qté. / Cant. 4 905000299
M  Screw M6x20mm Vis M6x20mm Tornillo M6x20mm Qty. / Qté. / Cant. 8 905000286	N  5mm Hex Key 5mm Clé Hexagonale 5mm Llave Hexagonal Qty. / Qté. / Cant. 1 920000019	O  4mm Hex Key 4mm Clé Hexagonale 4mm Llave Hexagonal Qty. / Qté. / Cant. 1 920000360	P  Angle Lock Handle Poignée De Verrouillage D'angle Manija De La Cerradura Del Ángulo Qty. / Qté. / Cant. 2 925000010
Q  Leveler (Pre-Installed) Niveleur (Pré-installé) Nivelador (Pre-instalado) Qty. / Qté. / Cant. 4 960000054			

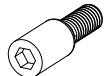


1



2

L



(4)

N

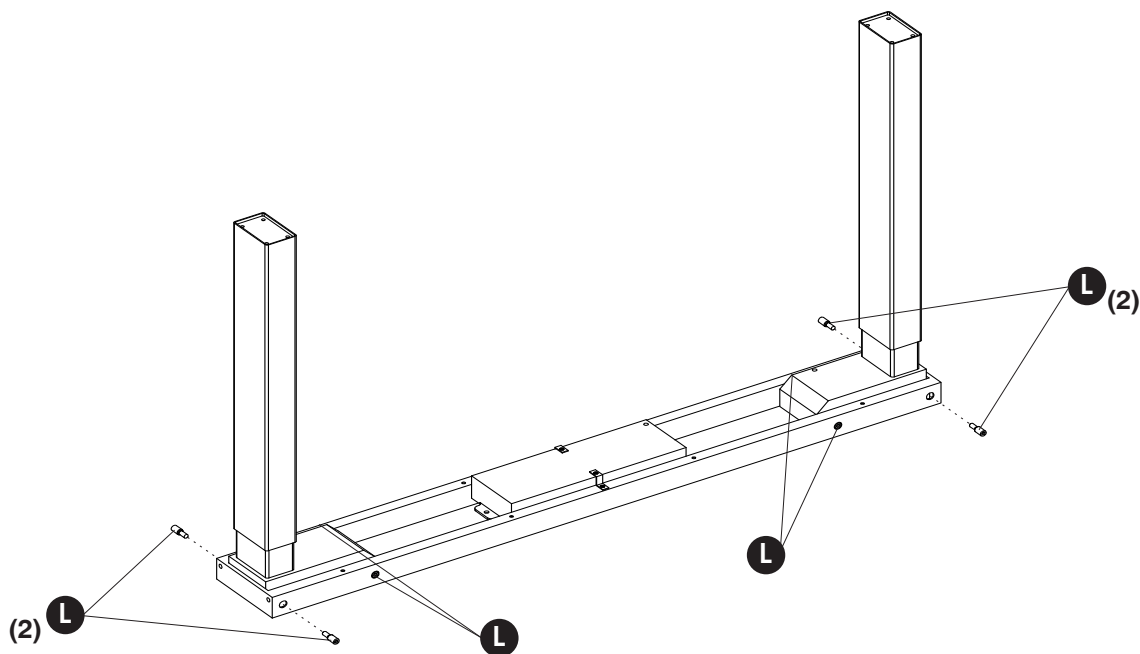


(1)

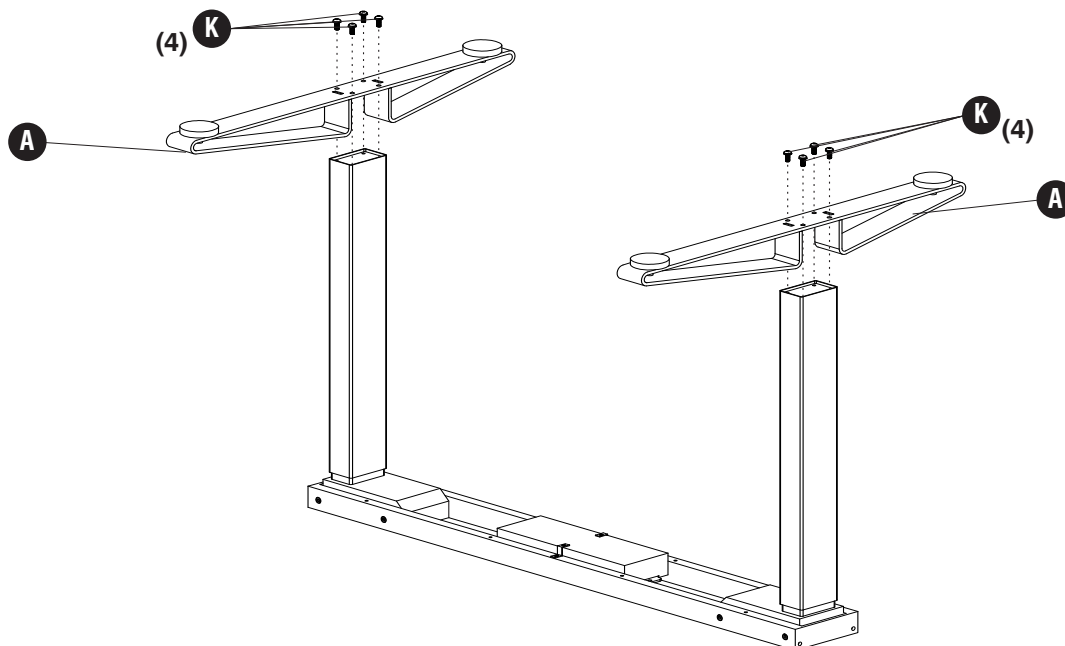
Note: Tighten the four pre-installed (L) screws at the front of each actuator.

Noter: Serrez les quatre vis pré-installées (L) à l'avant de chaque actionneur.

Note: Apriete los cuatro tornillos pre-instalados (L) en la parte delantera de cada actuador.



3 K (8) O (1)

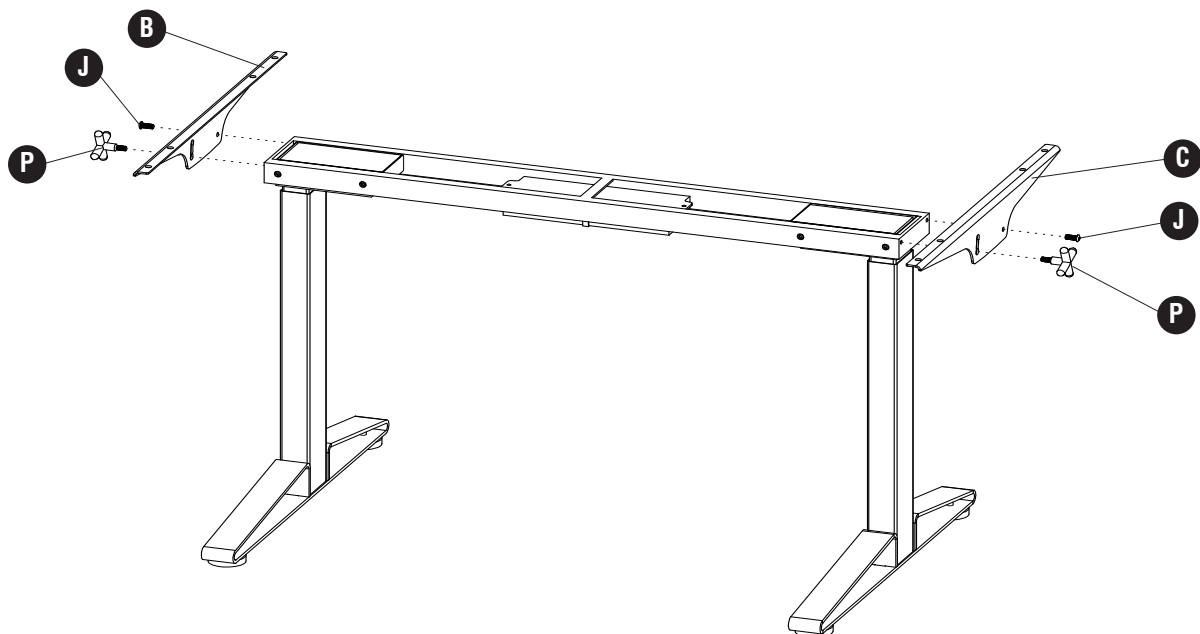


Note: Be sure the long side of the foot is facing forward.

Noter: Assurez-vous que le côté long du pied est orienté vers l'avant.

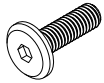
Note: Asegúrese de que el lado largo del pie esté orientado hacia adelante.

4 J (2) N (1)



5

M

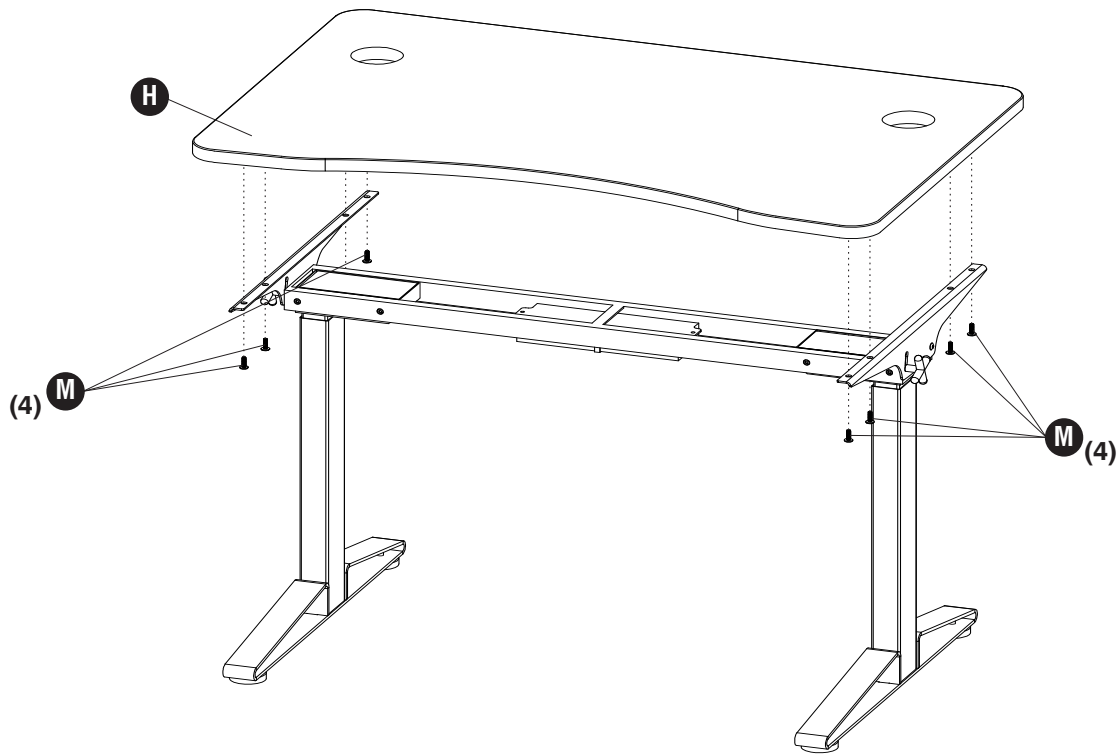


(8)

O



(1)

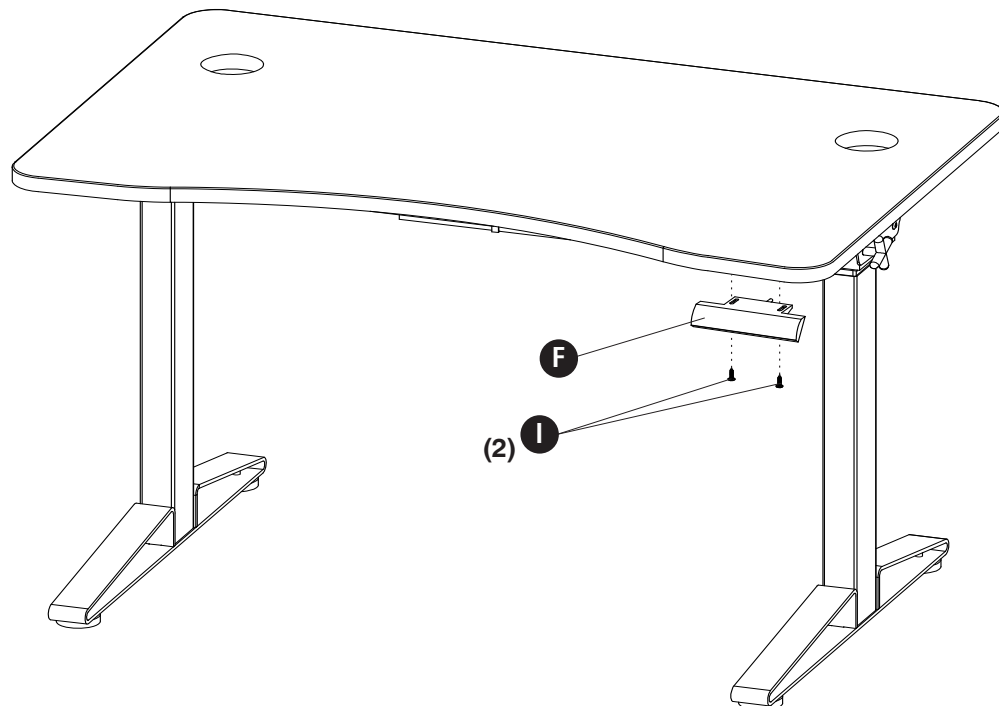


6

I

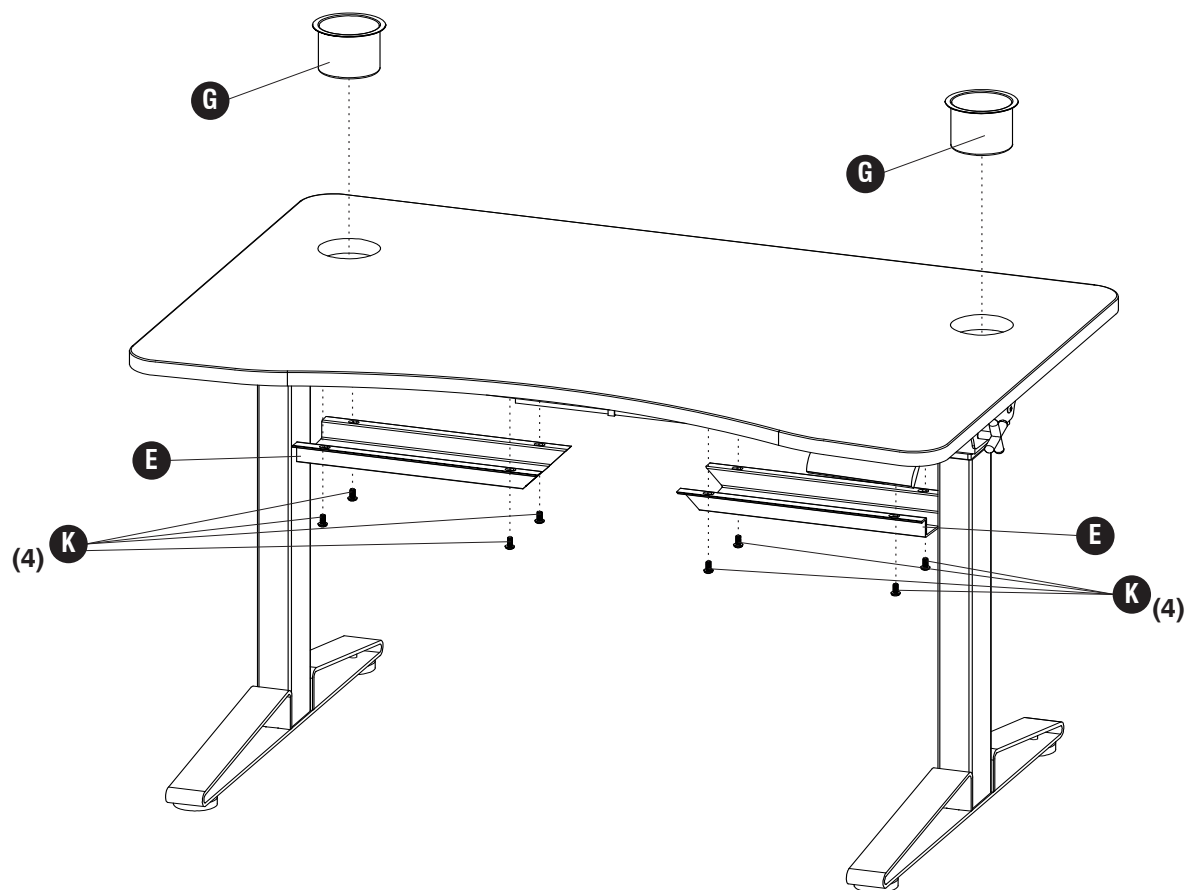


(2)





Note: Plug in all cables.
Noter: Branchez tous les câbles.
Note: Conectar todos los cables.





INITIALIZATION: Press and hold Down Button until RST appears on the display. The desk will first go to the lowest position, then rise slightly and stop. Release the Down Button, Your desk is now ready to use.

RESET: Please note that desk needs to be reset from time to time when it is not working properly in events like sudden power outage and etc. The reset process is the same as initialization and requires more than a simple power-off and power-on for most electronic devices. Unplug the power cord for 20 seconds, plug back in and follow initialization procedure.

PROGRAM UP/DOWN: Press the UP Button, the legs will move up; Press Down Button, the legs will move down; release to stop movement.

PROGRAM HEIGHT LIMITS: Move the desk to your desire upper height limit. Press the Setting Button and UP Button simultaneously for one second. The upper limit is set when HI is displayed. To cancel, press same buttons again. The upper limit is cancelled when HCL is displayed. To set lower height limit, press Setting Button and Down Button simultaneously for one second. The lower limit is set when LO is displayed. To cancel, press the same buttons again. The lower limit is cancelled when LCL is displayed. If you need to program height limits, always do it before you program preset.

PROGRAM POSITION PRESETS: Use Up and Down Buttons to move desk to your desired position, press SETTING button and one of the four Preset Position buttons simultaneously. You can program up to four presets. The panel will display 1CF, 2CF, 3CF and 4CF for each reset when it is done.

PROGRAM INCH/CM: Press the Setting Button for 7 seconds until SET is display, and then press the first Preset Button. The LED will show the default unit of measurement, then press Up Button or Down button to change.

OVERHEAT: To avoid overheating, don't move the desk up and down continuously for over two minutes within any 20 minute period. If the desk overheats, LED will display OH. Stop using the desk for 18 minutes and let the desk cool down.

MAINTENANCE: Apply a silicone lubricant to the legs should any noise or vibration occur.

TROUBLESHOOTING

Issues/Error Message	Solution
Desk does not go up or down. The controller illuminates when any button is pressed.	Unplug the power cord. Wait for 20 seconds and re-plug. Reset desk. If the problem persists, switch motor cables at control box and attempt another reset.
Desk does not go up or down. The controller does not illuminate when any button is pressed.	Check all connections. Make sure power cord is plugged into the control box and a power outlet. Check fuse if the controller still does not illuminate. Reset desk when the controller illuminates. If the problem persists, switch motor cables at control box and attempt another reset.
Desk is unusually noisy	The desk has multiple stages. It is normal that it is noisier when one stage extends into another. Apply silicon lubricant if it is unusually noisy.
Columns do not go up evenly	Unplug the power cord. Wait for 20 seconds and re-plug. Reset desk. If the problem persists, switch motor cables at control box and attempt another reset.
Desk does not reset	Perform a hard reset. Unplug one motor cable and press up button. ER1 or ER2 will be displayed. Re-plug the motor cable and press down button for 10 seconds until RST appears.