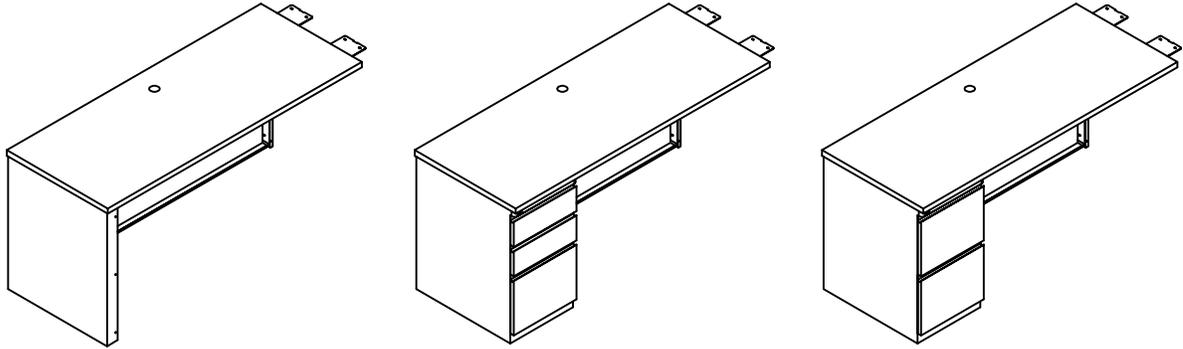


ASSEMBLY INSTRUCTIONS

CSII RETURN



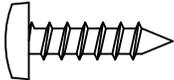
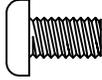
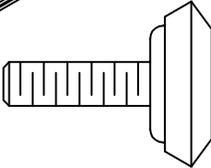
NOTE: Please count and inspect all pieces before disposing of any carton or packing materials.

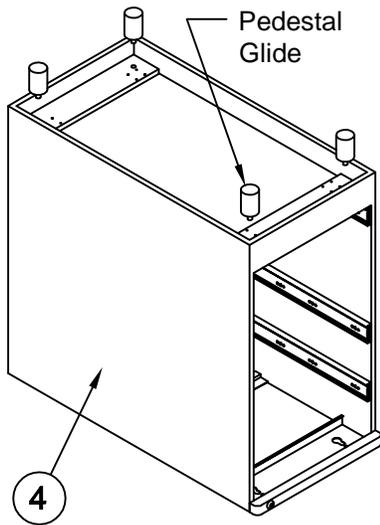
COMPONENTS:

When ordering components, specific color and/or size information may be required. Contact a Mayline Customer Service Representative. 1-800-822-8037

<u>REF. #</u>	<u>QTY.</u>	<u>DESCRIPTION</u>	<u>PART No.</u>	
1	1	WORK SURFACE	CALL~~**	
2	1	MODESTY PANEL	CALL~~**	
3	0 / 1	LEG	CALL~~**	** Denotes Color Code
4	1 / 0	DRAWER PEDESTAL	CALL~~**	~~Denotes Size
5	1	R.H. GUSSET	B7483**	
6	1	L.H. GUSSET	B7482**	
7	2	JOINING PLATE	B7522	

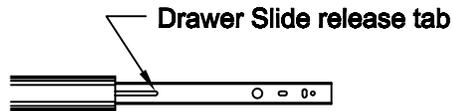
HARDWARE BAG (PART No. A7623) *for individual item, order that part number

<u>REF. #</u>	<u>QTY</u>	<u>DESCRIPTION</u>	<u>PART No.</u>	
E1	34	#10 X 3/4 SCREW	X11*	 
E2	6	#10-24- X 3/8 SCREW	X147*	 
E3	6	#10-24 KEPS NUT	T2*	 
E4	2	CABLE CLAMP	F191*	
E5	2	GLIDE	Q444*	



Drawer Pedestal Assembly:

1. Remove the Pedestal (4) from carton.
2. Remove all drawers from the Pedestal by pulling drawers out to the full extent. Locate the drawer slide release tab on each drawer slide. Press DOWN on the Right tab and LIFT the Left tab. Pull drawer forward to remove.
3. Turn the Pedestal upside down and install four Glides into threaded holes on bottom of Pedestal.



Return Assembly:

NOTE: Size and accessories may vary but assembly procedure remains the same. Return with Pedestal positioned on the left side is shown.

4. Place the Work Surface (1) face down onto a clean, protected surface.
5. Position Leg (3) approximately 3/16 from the edges and align the holes in the Leg with the pre-drilled holes in the Work Surface. Attach the Leg to the Work Surface with seven Screws (E1). DO NOT tighten screws at this time.

For units equipped with a Drawer Pedestal (4):

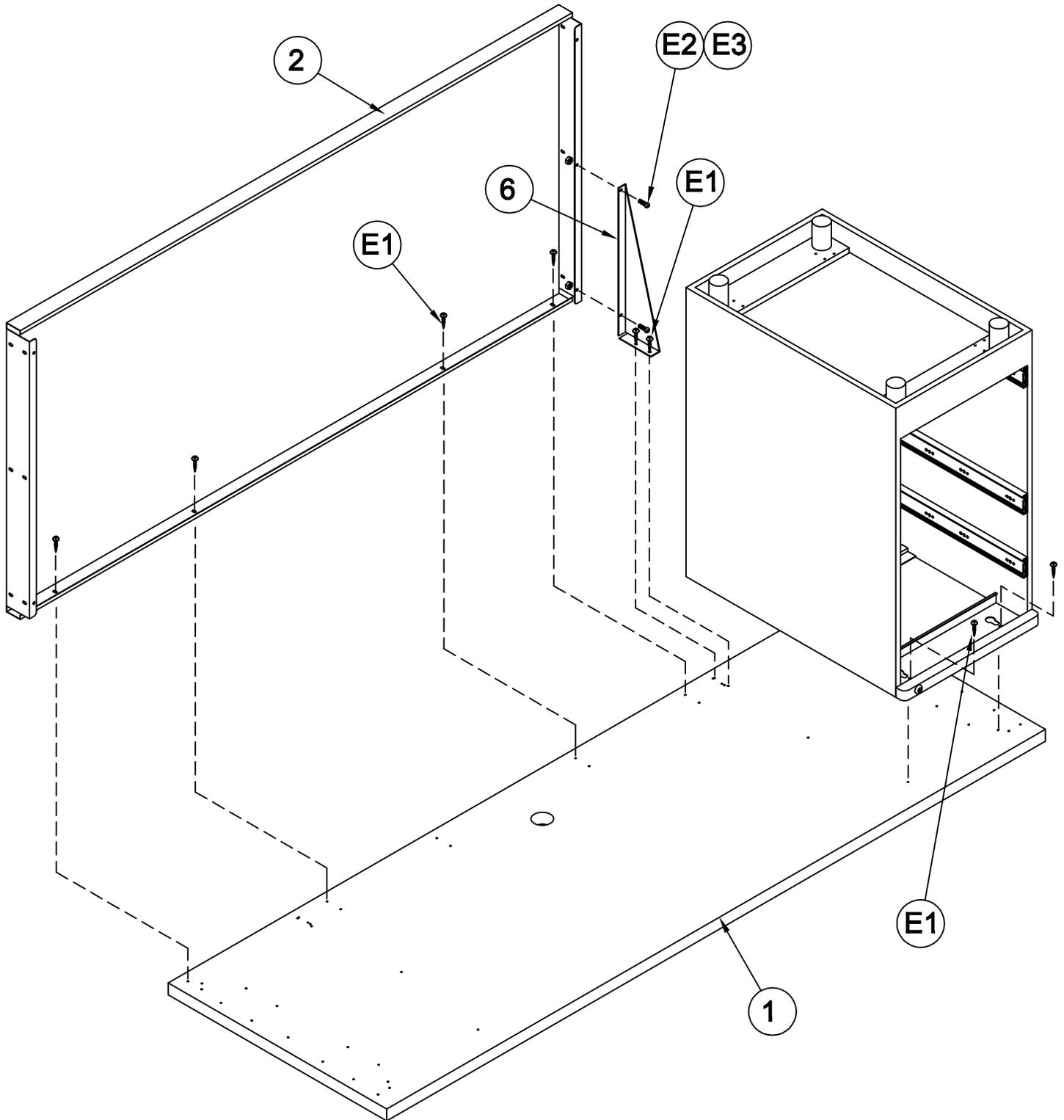
Position Drawer Pedestal (4) approximately 3/16 from the edges and align the Pedestal holes with the pre-drilled holes in the Work Surface (NOTE: DO NOT USE keyhole slots). Attach the Pedestal to Work Surface with four Screws (E1). DO NOT tighten screws at this time.

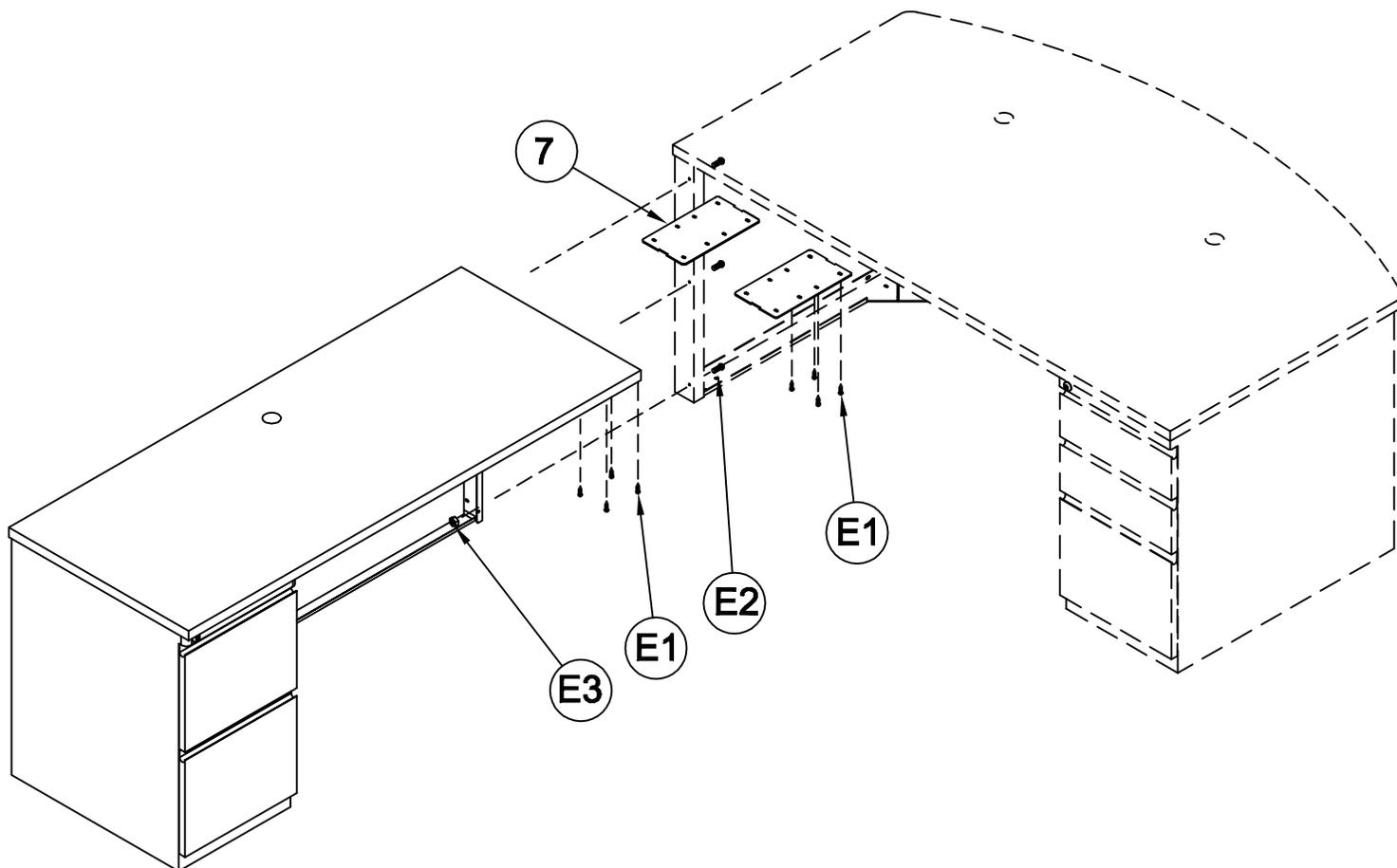
6. Modesty Panel (2) will be positioned flush with the Leg or Drawer Pedestal. Position the Modesty Panel (2) next to the Leg (3) or Pedestal. Align the holes in the Panel with the pre-drilled holes in the Work Surface. Secure Panel with Screws (E1). DO NOT tighten screws at this time.
7. Attach the Modesty Panel (2) to the Leg (3) with three Screws (E2) and three KEPS Nuts (E3). Modesty Panel does not get attached to the Pedestal Unit.
8. The Gusset (5) MUST BE positioned along side the Leg (3) or Drawer Pedestal (4) in this assembly. Align the holes in the Gusset (5) and the holes in the Modesty Panel (2). Attach the Gusset to the Panel with two Screws (E2) and two KEPS Nuts (E3). Attach the Gusset to the Work Surface with two Screws (E1).
9. Tighten all screws at this time.
10. Install two Glides (E5) into the Leg if your assembly is so equipped.

Return Assembly:

NOTE: Size and accessories may vary but assembly procedure remains the same. Leg and Drawer Pedestal may be placed on Right or Left side.

Assemble as shown for LEFT HAND Pedestal





11. Place the adjacent Desk at the location where it will be used. MAYLINE recommends that a minimum of two people perform this task.

12. Align the holes in the two Joining Plates (7) with the pre-drilled holes in the underside of the Adjacent table Work Surface. Attach each Plate using four Screws (E1) through each joining plate.

13. Place the assembled Return in the upright position. MAYLINE recommends that a minimum of two people perform this task.

14. Lay the assembled Return onto the Joining Plates. Align the pre-drilled holes in the underside of the Return with the slots in the Plates and secure the Return in place with four Screws (E1) per plate. DO NOT TIGHTEN the Screws at this time.

15. Secure the Return Modesty Panel to the adjacent Desk Leg using three Screws (E2) and three KEPS Nuts (E3). Tighten these screws and the screws in the Joining Plates at this time.

16. Level the assembly by adjusting all glides. If your assembly includes a drawer Pedestal, adjust all four glides under that unit.

17. If your assembly includes a Drawer Pedestal, return all drawers to the pedestal at this time.

18. Two Cable Clamps (E4) are included to position cables away from work area. Attach the clamps to the Work Surface with one Screw (E1) per clamp.