

Kwik-File, LLC

File Harbor Cabinet

Door replacement in Old Style Frame

Tools Required: Drill, drill bits (.128/.188), pliers, phillips screw driver and pencil.

1. Tabs used as door stops must be bent back out of the way.
2. The doors must be tilted at an angle till they can be removed from the track, remove both doors.
3. All interior components, shelves, insert panels, etc. must be removed. Mark where the front edge of the insert panel is located, you will need this later.
4. Place new door in the track keeping in mind where the handle side of door should stop (must stop at edge of insert panel).
5. Compress the door somewhat to simulate a door that has hit a stopped location in the cabinet.
6. Place a door stop (PN 912102) at the back edge of the door and mark where the mounting hole would go.
7. Remove all four snail tracks from the unit and drill a hole (.188 dia) through them in the location you just marked. This location should be the same on all four.
8. Place snail tracks back in the unit and drill a .128 dia. hole into the top and bottom of the cabinet through the holes you just put in the snail tracks.
9. You can now add one door stop (912102) using a #6 X 3/4 fl hd screw (992100) in each of these locations.
10. Replace the insert panels.
11. Place new door into the track by tilting it until it fits in place.
12. Slide doors to the sides.
13. Place a door stop (912102) in the center of the cabinet where the doors meet (this will probably require a pliers to make the opening wide enough in the center). Mark where to drill hole stops on the top and bottom. Drill holes (.128 dia.).
14. Add a center door stop (912102) using a #6 X 3/4 fl hd screw (992100) in each of these locations.

This completes the replacement. If you have questions contact Gene Seebeck at Kwik-File (763) 572-1980 X-121

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File Harbor Cabinet

Door replacement in New Style Frame

Tools Required: Phillips screw driver

1. Remove the center door stop (top and bottom) using a phillips head screw driver.
2. The doors must be tilted at an angle (to the right or left) till they can be removed from the track. Remove both doors.
3. Place new door into the track by tilting it until it fits in place
4. Slide doors to the sides.
5. Replace the center door stops that were removed in step 1.

This completes the replacement. If you have questions contact Mayline Customer Service at 1-800-822-8037

